

Superior Threads

Longarm Machine Thread Reference Guide

***Needle Sizes: #14 = MR 3.0 #16 = MR 3.5 #18 = 4.0 #19 = MR 4.5 #21 = 5.0**

Product	Recommended for	Description	Recommended Needle*	Notes
Art Studio Colors™	quilting	40 wt. high sheen trilobal polyester	#19 (MR 4.5)	Loosen tension settings as necessary.
Bottom Line™	bobbin, quilting, binding	60 wt. polyester for bobbin, applique, & quilting	#14 (MR 3.0)	Blending top thread.
Fantastico™	quilting	#40 high sheen high strength trilobal polyester	#18 (MR 4.0)	High sheen high strength polyester.
Glitter™	quilting	flat hologram thread	#19 or #21 (MR 4.5 or 5.0)	Loosen tension settings, reduce speed.
Halo™	bobbin or bobbin work	decorative serger & bobbin thread	use in bobbin	Makes beautiful quilt backs. Good for reverse quilting.
Highlights™	quilting	40 wt. high sheen trilobal polyester	#18 or #19 (MR 4.0 or 4.5)	Loosen tension settings as necessary.
King Tut™	quilting	#40/3-ply extra-long staple Egyptian cotton	#18 or #19 (MR 4.0 or 4.5)	Very low lint and extra strong. Nature's finest thread!
LAVA™	quilting	35 wt. extra strong polyester	#19 or #21 (MR 4.5 or 5.0)	Extra-strong variegated polyester.
Magnifico™	quilting	#40 high sheen high strength trilobal polyester	#18 (MR 4.0)	High sheen high strength polyester.
MasterPiece™	quilting	#50/3-ply extra-long staple Egyptian cotton	#16 (MR 3.5)	Loosen tension settings as necessary.
Metallic™	quilting	world's best metallic thread. guaranteed.	#19 (MR 4.5)	Loosen tension settings and reduce speed.
MonoPoly™	quilting, thread painting	.004 heat-resistant invisible polyester monofilament	#14 (MR 3.0)	If using as top thread, loosen tension settings.
NiteLite ExtraGlow™	quilting	40 wt. polyester	#18 or #19 (MR 4.0 or 4.5)	Glow up to three hours, night after night. Six colors.
OMNI Thread™	quilting	40 wt. (Tex 30) poly-wrapped poly core	#18 (MR 4.0)	Cleaner & stronger than other poly-wrapped poly core threads.
Poly Quilter™	quilting	#30/3-ply variegated spun polyester	#21 (MR 5.0)	Extra-strong spun polyester with a cotton-like appearance.
Rainbows™	quilting	40 wt. high sheen trilobal variegated polyester	#18 or #19 (MR 4.0 or 4.5)	Loosen tension settings as necessary.
Razzle Dazzle™	bobbin or bobbin work	decorative bobbin, couching & serger thread	use in bobbin	Makes beautiful quilt backs. Good for reverse quilting.
Silk Thread. Kimono™ #100	bobbin, quilting, binding	#100 pure silk thread.	#14 (MR 3.0)	Blending top thread and binding thread.
Silk #50	quilting	#50 pure silk thread.	#16 (MR 3.5)	Blending top thread and binding thread.
Silk #30	quilting	#30 pure silk thread.	#18 (MR 4.0)	Blending top thread.
So Fine™ #50	quilting, bobbin	#50/3-ply lint-free polyester	#16 (MR 3.5)	Blending top and bobbin thread.
So Fine™ #40	quilting	#40/3-ply variegated polyester	#18 (MR 4.0)	Medium-weight variegated top and bobbin thread.
So Fine™ #30 (formerly Brytes)	quilting & outlining	#30/3-ply lint-free polyester	#19 or #21 (MR 4.5 or 5.0)	Loosen tension settings as necessary.
Sunburst™	quilting	40 wt. polyester sunlight-activated color-changing thread	#18 (MR 4.0)	Loosen tension settings as necessary.
Super Brights™	quilting	40 wt. high sheen trilobal polyester	#18 or #19 (MR 4.0 or 4.5)	Loosen tension settings as necessary.
Twist™	quilting	#40 high sheen high strength trilobal polyester	#18 (MR 4.0)	Unique 2-color twists.
Vanish-Extra™	trapunto and basting	strong water soluble thread	#18 or #19 (MR 4.0 or 4.5)	Not recommended for swimsuits. Ha! Ha!